

**CURTISS -
WRIGHT**



Exlar[®] GTW Catalog

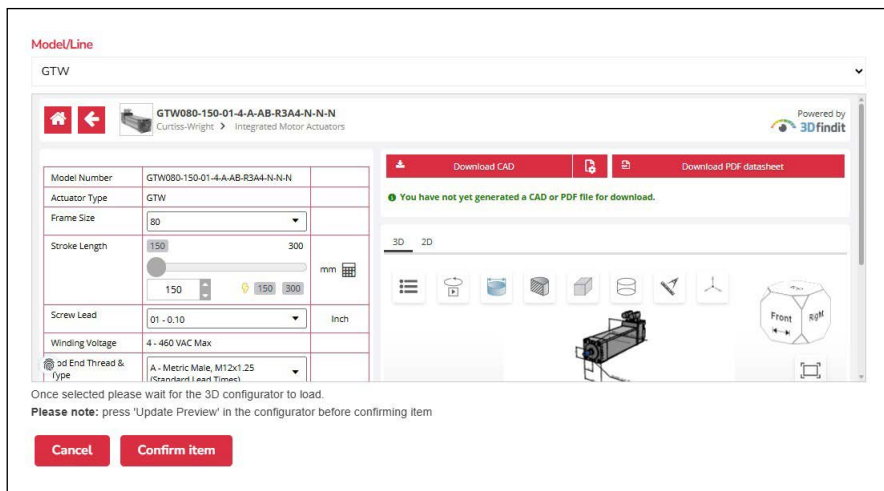
Electric Integrated Motor Actuator for Weld Guns



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Configure and Download Your Model Today!





Exlar® GTW

Electric Integrated Motor Actuator for Weld Guns

Key Features

- Over 20 million welds
- Adapts to a variety of weld gund configurations
- High speed and long life

Applications

- Automotive
 - Integrates with C-gun, X-gun, and Pinch systems

Product Description

The Exlar GTW weld-gun focused actuators offer flexible solutions coupled with low maintenance features and proven life reliability. Integrating unique inverted roller screw and T-LAM brushless servo motor technologies the Exlar GTW motor actuator delivers the programmability and precision of electronics combined with high-power density and rugged durability. The Exlar GTW weld-gun actuator mirrors the performance of Curtiss-Wright's Exlar GTX product platform and incorporates feature rich designs to serve leading global manufacturers in the automotive weld-gun industry.



Minimize Maintenance / Maximize Life

The premium seal and wiper design of the Exlar GTW actuator prevents contaminants from infiltrating the mechanical and electrical components of the motor. The unique inverted roller screw design minimizes maintenance downtime and maximizes the life efficiency of the components over the millions of duty cycles that are required for productivity outputs.

Product Basics					
Exlar Model	Frame Size mm (in)	Nominal Stroke mm (in)	Peak Force N (lbf)	Continuous Force N (lbf)	Max Speed mm/s (in/s)
GTW080	80 (3.15)	150-300 (6-12)	16,730 (3,762)	8,365 (1,881)	1,270 (50)
GTW100	100 (3.94)	150-300 (6-12)	30,784 (6,920)	15,392 (3,460)	953 (37.5)
IP Rating	IP66S				

Agency Standards & Approvals		
UL		UL 1004-1
		UL 1004-6
CSA		CSA C22.2 NO. 100
CE	EMC	EN 55014-1
		EN 55014-2
	Safety	IEC/EN 60034-1
	RoHS	RoHS 2011/65/EU and amended with directive 2015/863

Exlar GTW Solutions

Improves Throughput and Efficiencies

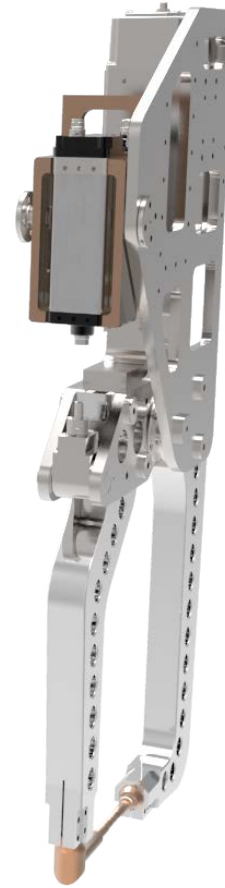
- Over 20 million welds*
- Long-life of actuators translates to less downtime
- Force repeatability of ± 50 N, improving quality resulting in less scrap and less destructive tests
- High speed actuator resulting in over 25 welds per minute*

*Under typical welding conditions

Seamless Integration & Compatibility

- Connectorization to match amplifier specification, including interfacing with leading industrial robots enabling quick and easy hookup
- Built-in mounting features for adaption to a variety of weld-gun configurations.
- Integrates with C-Gun, X-Gun, and Pinch systems
- Modular design allows for ease of bolt-on in-field customization

Operating Conditions and Usage		
Accuracy:		
Screw Lead Error	$\mu\text{m} / 300 \text{ mm}$	25
	in/ft	0.001
Screw Travel Variation	$\mu\text{m} / 300 \text{ mm}$	30
	in/ft	0.0012
Standard Ambient Temperature	$^{\circ}\text{C}$	0 to 65
	$^{\circ}\text{F}$	32 to 149
Friction Torque (typical)	(Nm)	080 (0.23) 100 (0.34)



EXLAR® GTW INTEGRATED MOTOR ACTUATOR FOR WELD GUNS

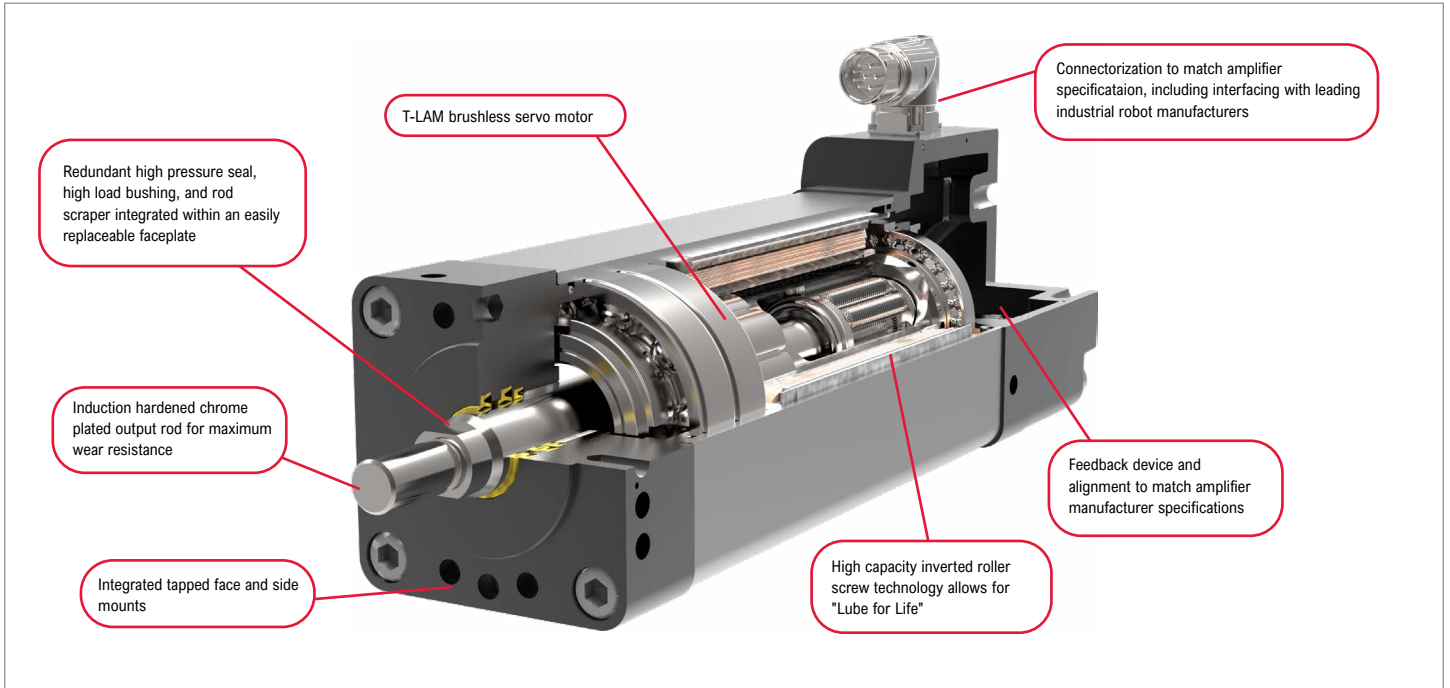


Figure 1: Product Features

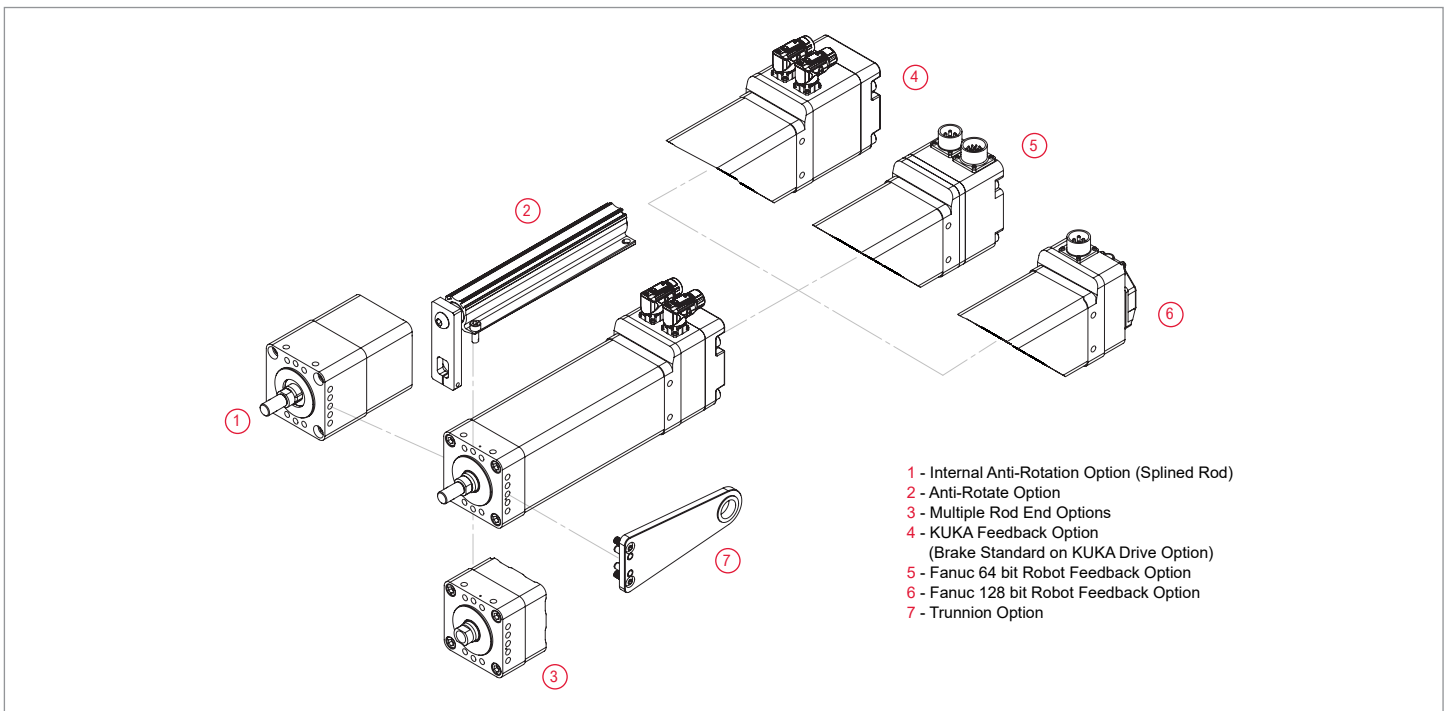


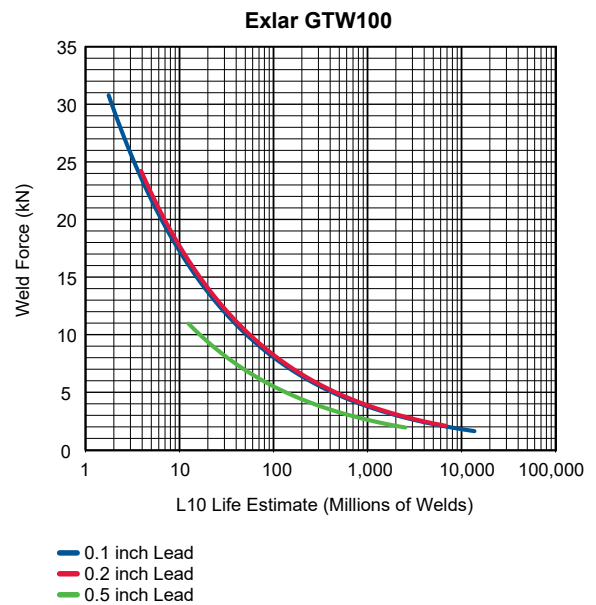
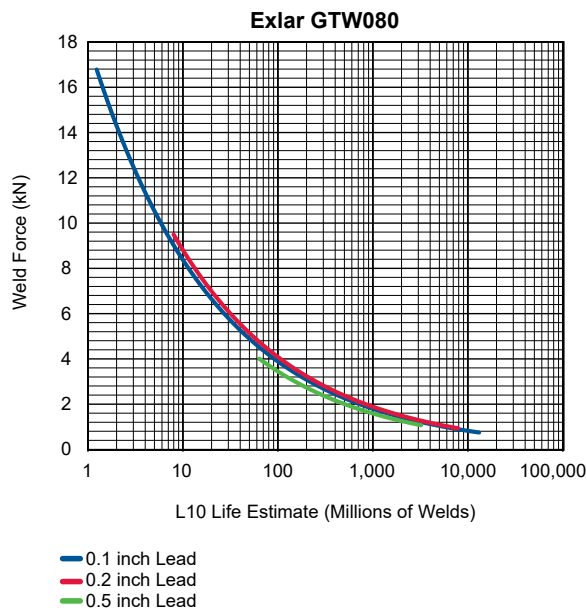
Figure 2: Exploded View

Exlar GTW Mechanical Specifications

Model Code	Nominal Stroke Length mm (in)*	Screw Lead mm (in)	Peak Force Rating N (lbf)	Continuous Force Rating N (lbf)	Max Velocity mm/s (in/s)	Dynamic Load Rating N (lbf)	Armature Inertia kg-m ² (in-lb-s ²)
GTW080-150-01	150 (5.9)	2.54 (0.1)	16,730 (3,762)	8,365 (1,881)	254 (10.0)	24,535 (5,516)	0.000369 (0.003267)
GTW080-150-02	150 (5.9)	5.08 (0.2)	9,480 (2,132)	4,740 (1,066)	508 (20.0)	25,798 (5,800)	
GTW080-150-05	150 (5.9)	12.7 (0.5)	4,016 (902)	2,008 (451)	1,270 (50.0)	21,795 (4,900)	
GTW080-300-01	300 (11.8)	2.54 (0.1)	16,730 (3,762)	8,365 (1,881)	254 (10.0)	24,535 (5,516)	0.000455 (0.004029)
GTW080-300-02	300 (11.8)	5.08 (0.2)	9,480 (2,132)	4,740 (1,066)	508 (20.0)	25,798 (5,800)	
GTW080-300-05	300 (11.8)	12.7 (0.5)	4,016 (902)	2,008 (451)	1,270 (50.0)	21,795 (4,900)	
GTW100-150-01	150 (5.9)	2.54 (0.1)	30,784 (6,920)	15,392 (3,460)	191 (7.5)	54,557 (12,266)	0.0014085 (0.012467)
GTW100-150-02	150 (5.9)	5.08 (0.2)	24,196 (5,440)	12,098 (2,720)	381 (15.0)	55,972 (12,584)	
GTW100-150-05	150 (5.9)	12.7 (0.5)	10,888 (2,448)	5,444 (1,224)	953 (37.5)	37,141 (8,350)	
GTW100-300-01	300 (11.8)	2.54 (0.1)	30,784 (6,920)	15,392 (3,460)	191 (7.5)	54,557 (12,266)	0.0017399 (0.015399)
GTW100-300-02	300 (11.8)	5.08 (0.2)	24,196 (5,440)	12,098 (2,720)	381 (15.0)	55,972 (12,584)	
GTW100-300-05	300 (11.8)	12.7 (0.5)	10,888 (2,448)	5,444 (1,224)	953 (37.5)	37,141 (8,350)	

*Full end to end stroke is 10 mm greater than nominal
 Maximum velocities listed at maximum voltage (460 Vac) See Speed Force charts for speeds at various voltage levels
 Continuous force rating based upon 25 °C operation

Estimated Life in Number of Welds



Service Life Estimate Assumptions:

- Sufficient quality and quantity of lubrication is maintained throughout service life
- Bearing and screw temperature between 20 °C and 40 °C
- No mechanical hard stops (external or internal) or impact loads
- No external side loads

Exlar GTW Electrical Specifications

Motor Type		080	100
Motor Voltage		4 (AC)	4 (AC)
Max Bus Voltage	V	230 / 460 Vrms	
Speed @ Bus Voltage	RPM	3000 / 6000	3000 / 4500**
RMS Sinusoidal Commutation			
Continuous Motor Torque	Nm	4.51	12.23
	lbf-in	39.9	108.2
Continuous Current Rating	A	4.9	12.3
Peak Current Rating	A	9.9	24.7
Torque Constant (Kt) (+/- 10% @ 25 °C)	Nm/A	1.02	1.11
	lbf-in/A	9	9.8
Voltage Constant (Ke) (+/- 10% @ 25 °C)	V/kRPM	61.6	67
0 - Peak Sinusoidal Commutation			
Continuous Motor Torque	Nm	4.51	12.23
	lbf-in	39.9	108.2
Continuous Current Rating	A	6.9	17.4
Peak Current Rating	A	13.8	34.9
Torque Constant (Kt) (+/- 10% @ 25 °C)	Nm/A	0.72	0.78
	lbf-in/A	6.4	6.92
Voltage Constant (Ke) (+/- 10% @ 25 °C)	V/kRPM	87.1	94.8
Pole Configuration	Number of Poles	8	8
Resistance (L-L) (+/- 5% @ 25 °C)	Ohms	2.5	0.65
Inductance (L-L)(+/- 15%)	mH	17.3	4.6
Electrical Time Constant	ms	6.8	7.1
Insulation Class		460 Vac Max, 180 °C (Class H)	

Specifications subject to change without notice

Test data derived using NEMA recommended aluminum heatsink at 25 °C ambient.

Vac class winding operational from 115 - 460 Vac

Rotational speed linear proportional to input voltage

* For GTW100 actuators with a 0.1 inch lead, the torque and current must be limited to 8.89 Nm/9.0 Arms not to exceed the force ratings specified in the mechanical specifications table

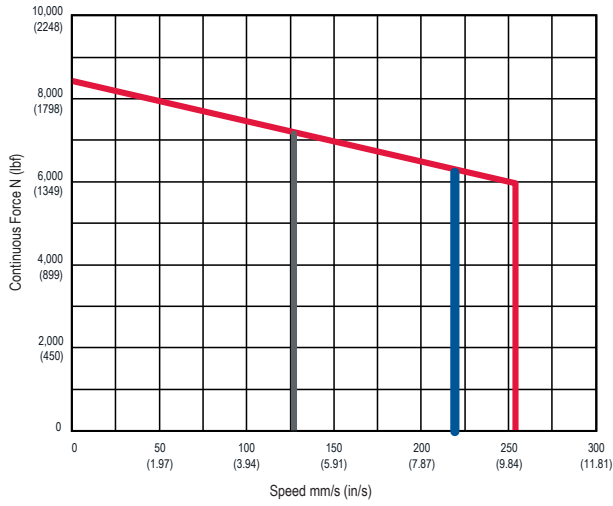
** Rotational speed mechanically limited to 4500 RPM. Motor is theoretically capable of achieving 6000 RPM at 460 Vrms.

Exlar GTW Brake Specifications		080	100
Brake Holding Torque (minimum)	Nm	4.5	11
	lbf-in	40	97
Brake Voltage	Vdc	24 (-10%/+6%)	24 (-10%/+6%)
	A	0.5	0.75
Nominal Brake Current at 24 Vdc	A	0.5	0.75
Brake Engage/Disengage Time (typical)	ms	18/35	25/40

Exlar GTW Weights		
Description	080	100
	kg (lb)	
Exlar GTW080-150	7.0 (15.5)	13.4 (29.6)
Exlar GTW080-300	8.8 (19.6)	16.3 (36.0)
Brake Adder	1.1 (2.5)	1.2 (2.7)
Anti Rotate (150 mm stroke)	0.6 (1.3)	NA
Anti Rotate (300 mm stroke)	0.8 (1.8)	2.0 (4.5)
Limit Switch Assembly w/Anti-Rotate (150 mm stroke)	1.0 (2.3)	2.0 (4.5)
Limit Switch Assembly w/Anti-Rotate (300 mm stroke)	1.6 (3.5)	2.8 (6.2)

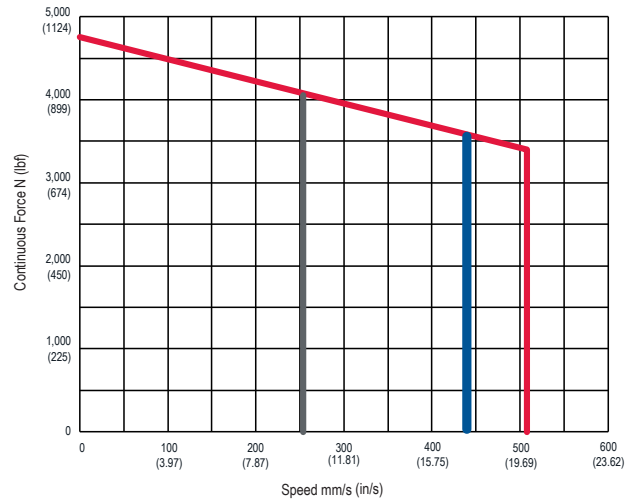
Speed vs. Force Curves

Exlar GTW080 (0.1 in Lead)



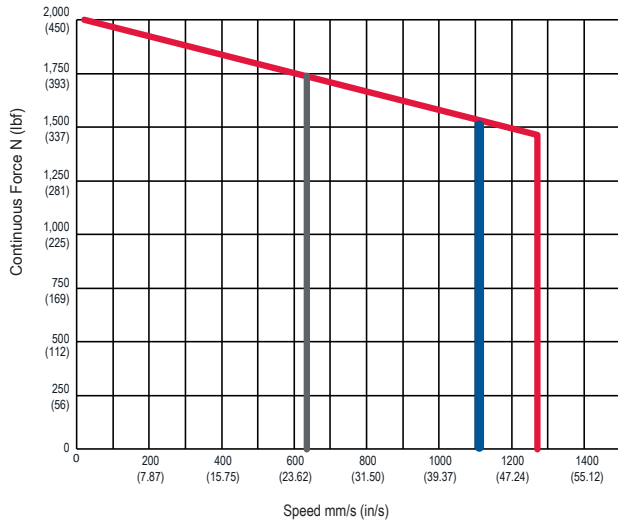
- 230 Volt Limit
- 400 Volt Limit
- 460 Volt Limit

Exlar GTW080 (0.2 in Lead)



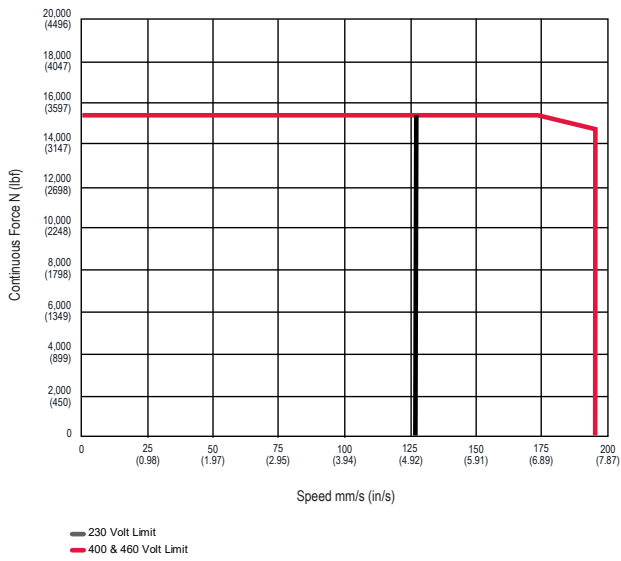
- 230 Volt Limit
- 400 Volt Limit
- 460 Volt Limit

Exlar GTW080 (0.5 in Lead)

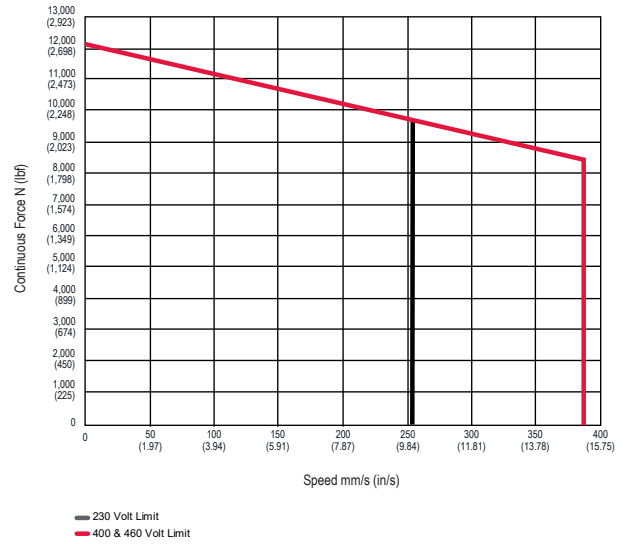


- 230 Volt Limit
- 400 Volt Limit
- 460 Volt Limit

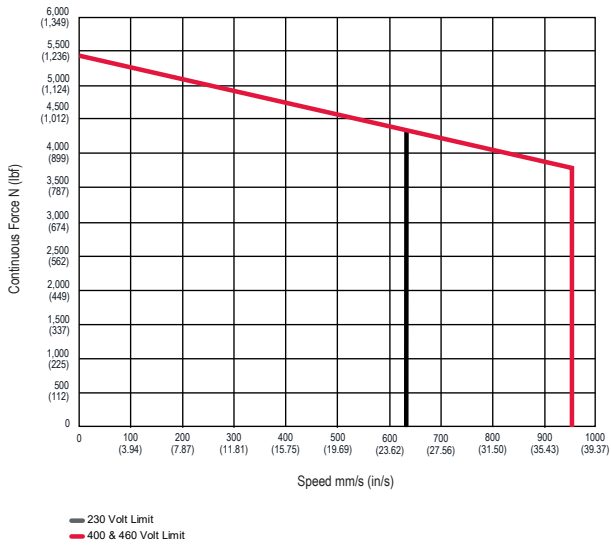
Exlar GTW100 (0.1 in Lead)



Exlar GTW100 (0.2 in Lead)



Exlar GTW100 (0.5 in Lead)



Options

Robot & Controller Interfaces

Exlar GTW actuators are designed for compatibility and integration with the following robot interfaces: ABB, Comau, Fanuc, Yaskawa, and KUKA as well as Bosch Rexroth and Festo 7th axis drive controllers.

Internal Holding Brake

This option provides an internal holding brake for Exlar GTW actuators. The brake is spring activated and electrically released.

External Anti-Rotate

The unique design of the Exlar GTW of linear actuators permits the extending rod to rotate. This capability simplifies setup by allowing the user to rotate the rod in and out of the actuator for mechanical attachment or system testing.

Internal Anti-Rotate

The splined rod is an internal anti-rotate option that will restrict rotation but still provide linear motion without the need for an external mechanism. The option does not meet the IP66S rating as there is no sealing component where the driven rod extends and retracts. If the unit is installed vertically rod end down there is potential for grease to exit the unit in environments where overheating can occur.

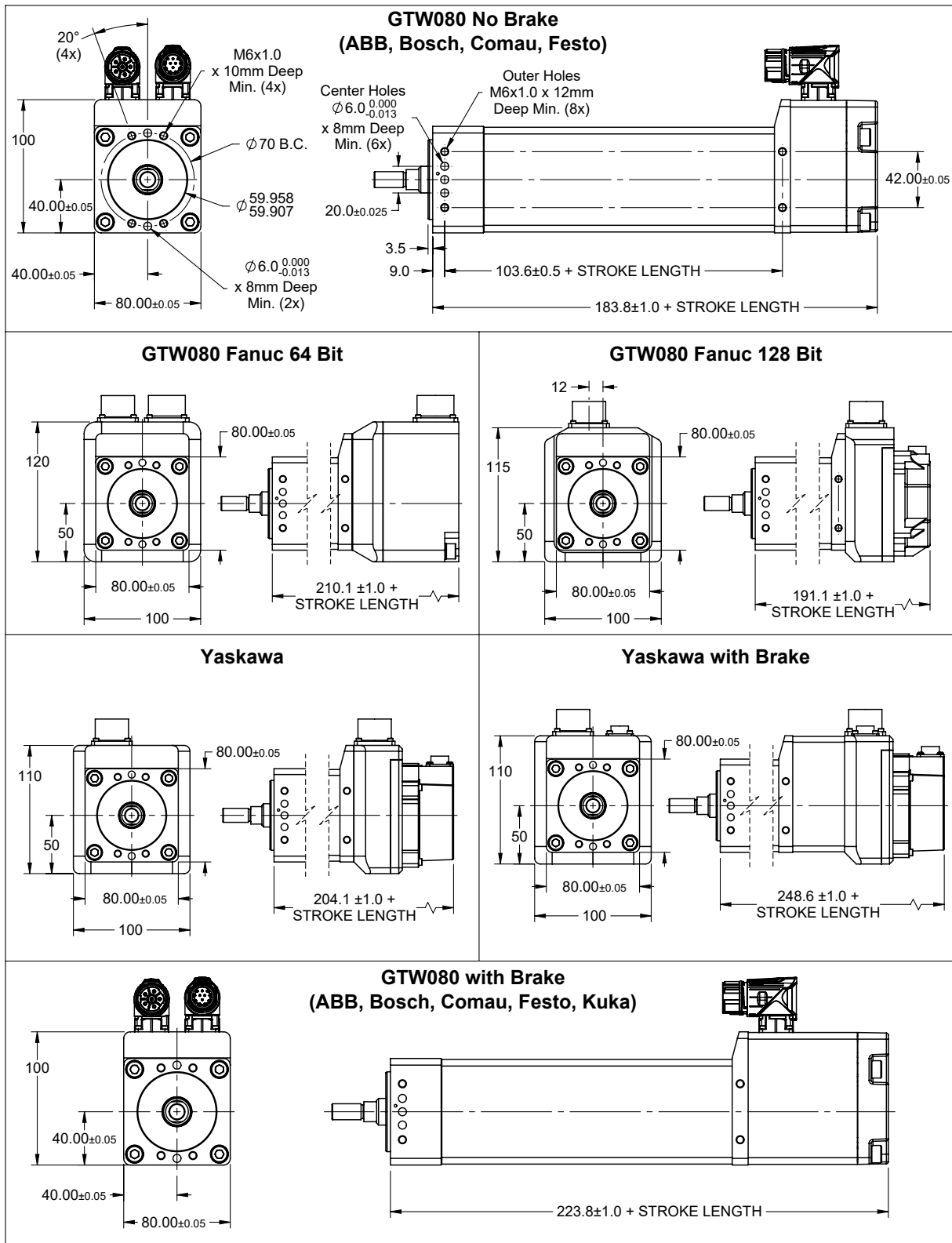
External Limit Switch / Anti-Rotate Assembly

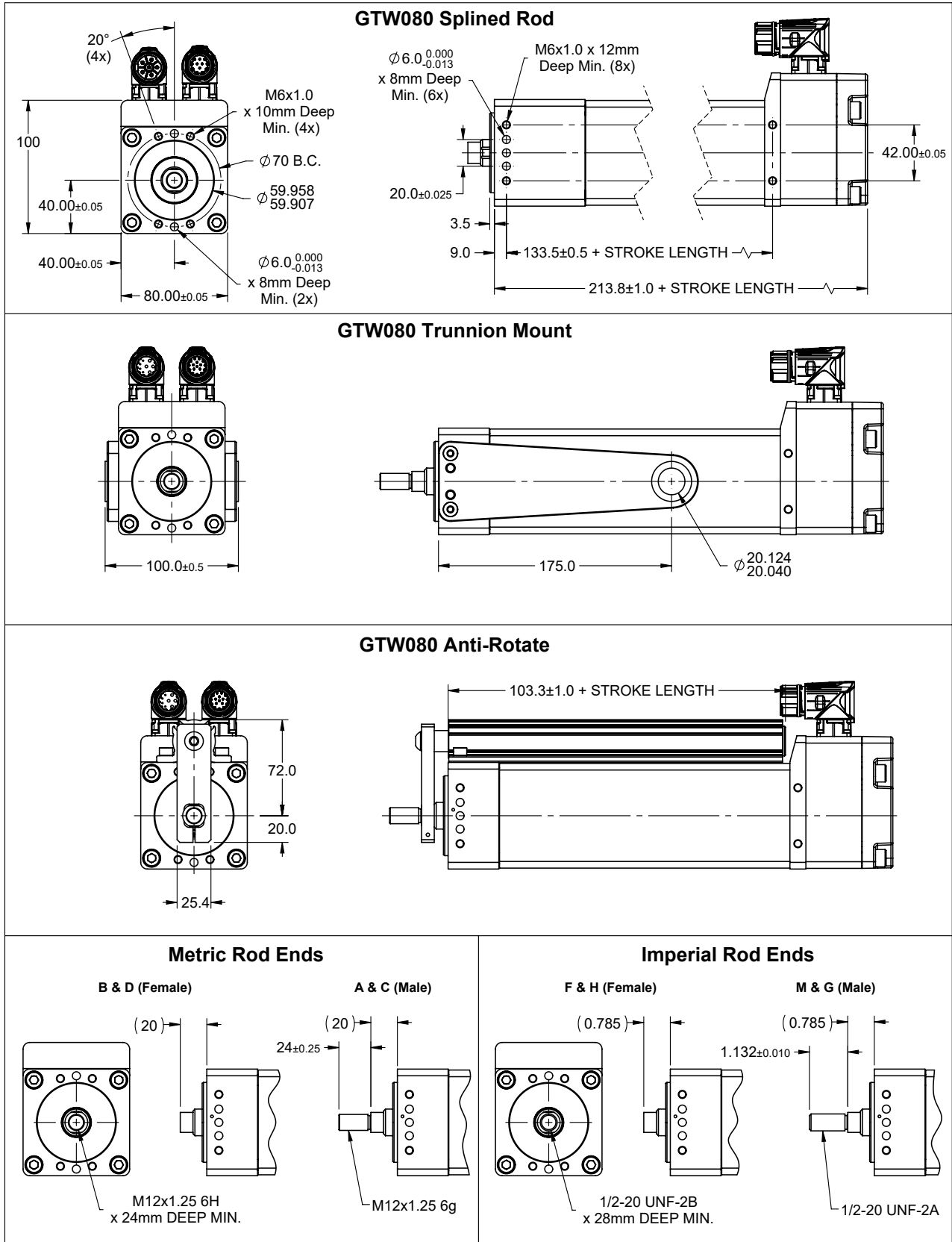
This option allows external limit switches to be mounted to the Exlar GTW actuator. These switches provide travel indication to the controller and are adjustable (Limit switches sold separately).

Switch Type	Exlar Part Number
Normally Closed Switch, PNP	43404
Normally Open Switch, PNP	43403
Normally Closed Switch, NPN	67635
Normally Open Switch, NPN	67634

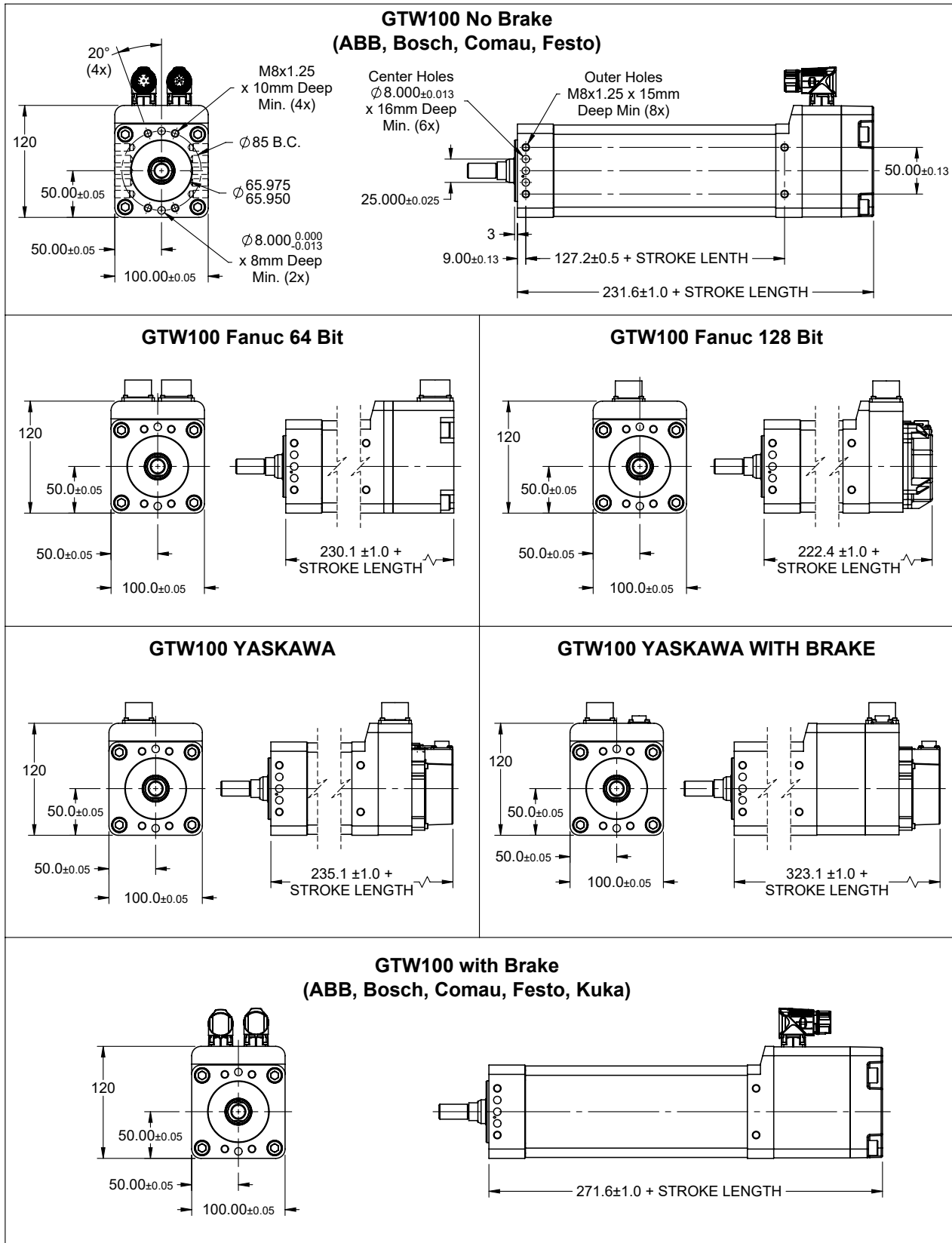
Dimensions

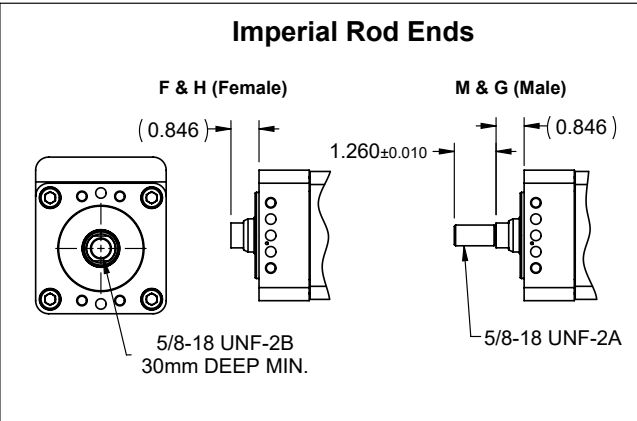
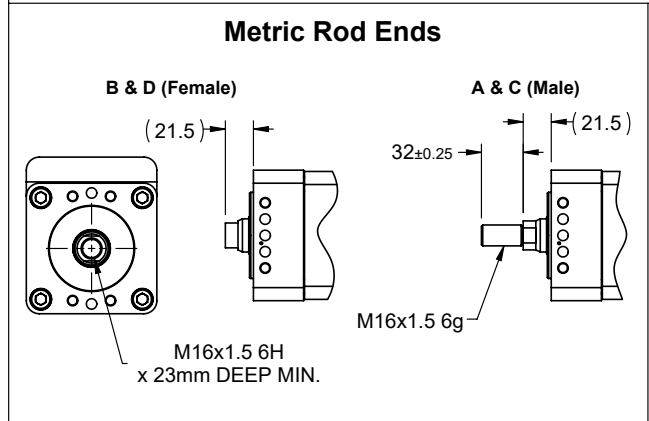
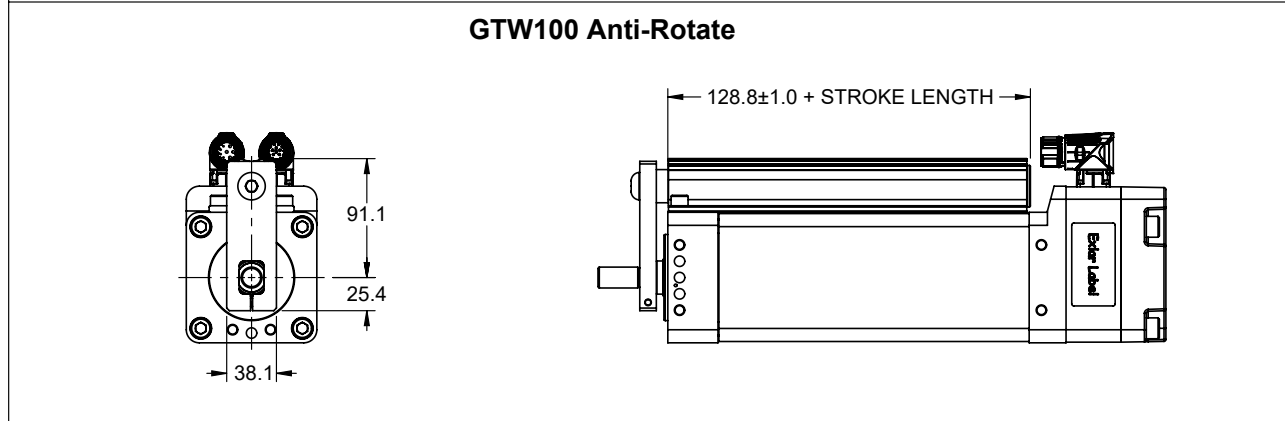
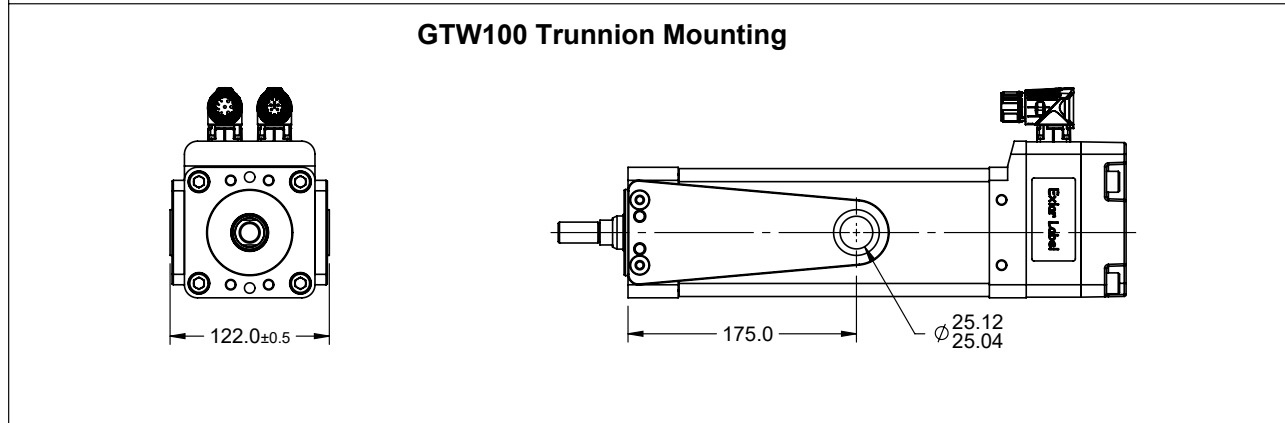
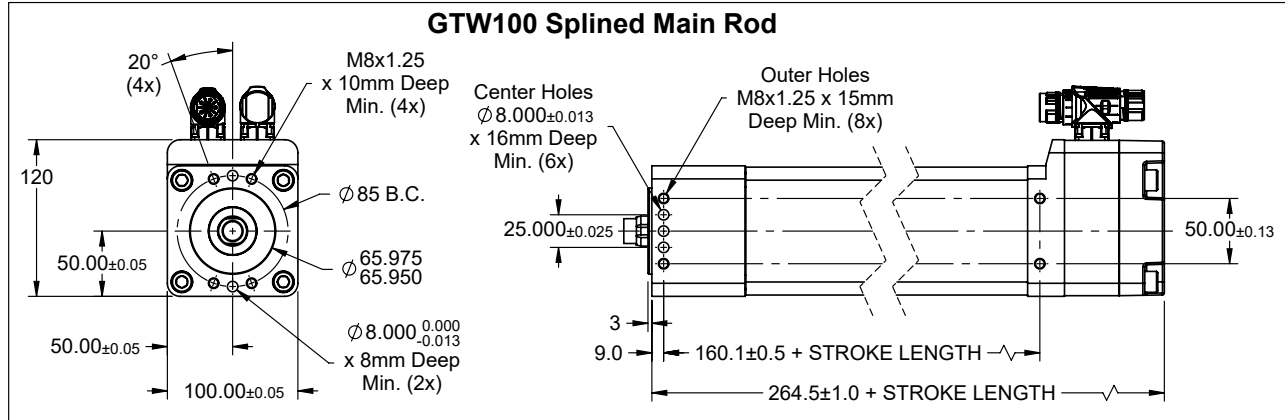
Exlar GTW080



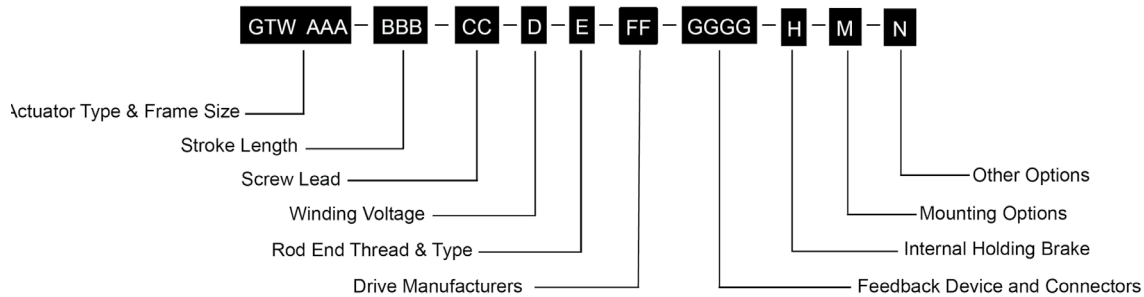


Exlar GTW100





Exlar GTW Actuator Ordering Information



AAA = Exlar GTW Integrated Motor Actuator

080 = 80 mm
100 = 100 mm

BBB = Stroke Length

150 = 150 mm
300 = 300 mm

CC = Screw Lead

01 = 0.10 in (2.54 mm)
02 = 0.20 in (5.08 mm)
05 = 0.50 in (12.7 mm)

D = Winding Voltage

4 = 460 Vac Max

E = Rod End Thread & Type

A = Male, Metric
B = Female, Metric
C = Male, Metric Splined¹
D = Female, Metric Splined¹
M = Male, English
G = Male, English Splined¹
F = Female, English
H = Female, English Splined¹

FF = Drive Manufacturer

AB = ABB
CM = Comau
FA = Fanuc (64 & 128 Bit)
FE = Festo
IN = Bosch (Indramat)
KU = KUKA

GGGG = Feedback Device and Connectors

See table below

H= Internal Holding Brake

N = No Brake
B = Internal Holding Brake
(Required for KUKA drive option)

M = Mounting Options

N = None
T = Trunnion

N = Other Options

N = None
A = Anti-Rotate Assembly, External
L = Limit Switch Housing / Anti-Rotate Assembly

¹ Splined Rod (Internal Anti-Rotate) option reduces IP rating.

Drive Manufacturer	Code	Resolver	Encoder
ABB	AB	R3A4	
Comau	CM	R4B1	
Fanuc 64 Bit (Exlar Supplied)	FA		E2E6
Fanuc 64 Bit (Customer Supplied)	FA		E3E7
Fanuc 128 Bit (Exlar Supplied)	FA		E4F0
Fanuc 128 Bit (Customer Supplied)	FA		E5F0
Festo	FE	R1A1	S1A2
Kuka	KU	R5B1	
Bosch (Indramat)	IN		S2D3
Yaskawa Sigma 7, Batteryless Encoder	YA		YME0

Warranty and Limitations of Liability

Please see our warranty on our website here: <https://www.cw-actuation.com/en-gb/about/terms-conditions> for details.



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